

EDM Relay Shut Off

The display has a special board installed to supply one relay output (open or closed). It can be installed on any LH-series display. We have installed two boards in one two-axis display.

It works great for a simple shut off or to let a secondary relay open. The repeatability will be within .0001 or the scale resolution.



1. Customer starts by locating the top or end of part.
2. He then enters the finish size via the Preset functions.
3. Starts machine cycle and when the size reaches zero the relay is activated.

Some applications we have sold :

EDM Z-axis
Gun drills
Lapping
Polishing
Power feeds
Grinders
Cut-off saws



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